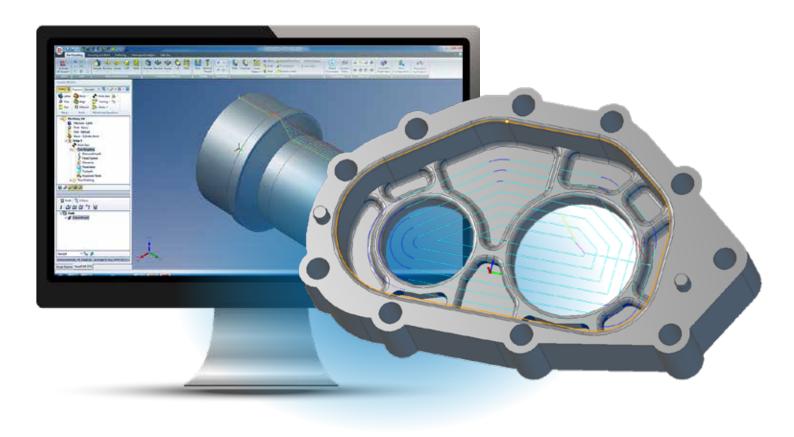
# AlibreCAM 2019

Computer Aided Manufacturing inside Alibre Design® 2018

Powerful | Easy To Learn | Easy To Use | Value Priced



A complete CNC programming system running fully inside Alibre Design for rapid prototyping, mold & die, tooling, wood working, general machining, hobby & education

# Includes MILL & TURN Modules

AlibreCAM's MILL module includes powerful 2.5, 3, 4 and 5 axis machining functionality to program CNC mills. Comes with hundreds of free post-processors and the ability to create new ones.

AlibreCAM's TURN module is a complete 2 axis CNC turning center programming system, including Roughing, Finishing, Grooving and other machining methods and also free post-processors.

## AlibreCAM - MILL

AlibreCAM - MILL is used for programming CNC mills. It is ideal for rapid-prototyping, mold & die, tooling, wood working, general machining, hobby and education and includes 2.5, 3, 4 and 5 axis machining functionality. It comes with hundreds of free post-processors and a post-processor generator to create your own.

## Configurations

#### MILL Xpress (XPR)

A program ideal for hobbyists, makers and students, suitable for getting started with CAM programming. Includes 2 & 3 axis machining methods.

#### MILL Standard (STD)

A multi-purpose program ideal for production, rapid prototyping, panel-processing & general machining, where ease of use and a complete tool set is important. Includes 2 and 3 axis machining methods.

#### MILL Expert (EXP)

Includes all of STD functionality plus a wider range of 2, 3 axis methods as well as 4 axis Indexed and continuous roughing and finishing operations as well as advanced simulation.

#### MILL Professional (PRO)

For demanding users with sophisticated requirements such as mold, die & tooling, woodworking industries. Includes all of EXP plus indexed 5 axis machining and advanced 3 axis machining methods.

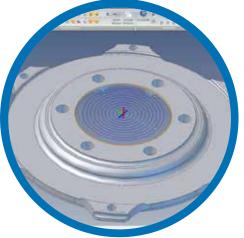
#### MILL Premium (PRE)

For demanding users with highly sophisticated manufacturing requirements such as aerospace, advanced mold making and woodworking. All of PRO functionality plus continuous 5 Axis machining.

2 1/2-Axis Milling	XPR	STD	EXP	PRO	PRE
Pocketing	•	•	•	•	•
Profiling	•	•	•	•	•
Facing	•	•	•	•	•
Engraving	•	•	•	•	•
V-Carving	0	•	•	•	•
V-Carve Roughing		•	•	•	•
Slot Milling		•	•	•	•
2-Axis Roughing		•	•	•	•
High Speed Pocketing		•	•	•	•
Chamfering		•	•	•	•
Hole Making		•	•	•	•
T-Slot Milling		•	•	•	•
Thread Milling		•	•	•	•
Drag Knife Machining		•	•	•	•
Re-Machining				•	•
3 Axis Milling	XPR	STD	EXP	PRO	PRE
Horizontal Roughing	•	•	•	•	•
Parallel Finishing	•	•	•	•	•
Horizontal Finishing		•	•	•	•
Radial Machining		•		•	•
Spiral Machining		•	•	•	•
Clear Flats Machining				•	•
Plunge Roughing				•	•
Horizontal Re-roughing				•	•
Plunge Re-roughing				•	•
Projection Pocketing				•	•
3D Offset Profiling				•	•
3D Offset Pocketing				•	•
Pencil Tracing				•	•
Valley Re-Machining				•	•
Plateau Machining				•	•
Steep Area Parallel Machining				•	•
Horizontal Hill Machining				•	•
Curve Machining				•	•
Between 2 Curves Machining				•	•
Reverse Post Machining				•	•

4 Axis Milling	XPR	STD		PRO	
4 Axis Indexed Machining				•	•
4 Axis Create Round Stock			•	•	•
4 Axis Auto Multiple Indexing			•	•	•
4 Axis Continuous Facing			•	•	•
4 Axis Continuous Pocketing			•	•	•
4 Axis Continuous Profiling			•	•	•
4 Axis Continuous Engraving			•	•	
4 Axis Parallel Roughing			•	•	•
4 Axis Parallel Finishing			•	•	•
4 Axis Radial Finishing			•	•	•
4 Axis Projection Pocketing			•	•	•
4 Axis Drive Surface Machining			•	•	•
5 Axis Milling	XPR	STD	EXP	PRO	PRE
5 Axis Indexed Machining				•	•
Locked 4 Axis Machining					•
5 Axis Curve Projection Machining					•
5 Axis Flow Curve Machining					•
5 Axis Between 2 Curves Machining					
5 Axis Drive Curve Machining					•
5 Axis Surface Normal Machining					•
5 Axis Swarf Machining					
Hole Making	XPR	STD	EXP	PRO	
<u> </u>	XPR	STD	EXP	PRO	
Hole Making					PRE
Hole Making Automatic Hole Selection, Sorting	•	•	•	•	PRE
Hole Making Automatic Hole Selection, Sorting Drilling	•	•	•	•	PRE
Hole Making  Automatic Hole Selection, Sorting  Drilling  Tapping	•	•	•	•	PRE
Hole Making Automatic Hole Selection, Sorting Drilling Tapping Boring	•	•	•	•	PRE
Hole Making  Automatic Hole Selection, Sorting  Drilling  Tapping  Boring  Reverse Boring	•	•	•	•	PRE
Hole Making Automatic Hole Selection, Sorting Drilling Tapping Boring Reverse Boring User Defined Cycles	•	•	•	•	PRE
Hole Making Automatic Hole Selection, Sorting Drilling Tapping Boring Reverse Boring User Defined Cycles 4 Axis Drilling	•	•	•	•	PRE
Hole Making Automatic Hole Selection, Sorting Drilling Tapping Boring Reverse Boring User Defined Cycles 4 Axis Drilling 4 Axis Tapping	•	•	•	•	PRE
Hole Making Automatic Hole Selection, Sorting Drilling Tapping Boring Reverse Boring User Defined Cycles 4 Axis Drilling 4 Axis Tapping 4 Axis Boring	•	•	•	•	PRE
Hole Making Automatic Hole Selection, Sorting Drilling Tapping Boring Reverse Boring User Defined Cycles 4 Axis Drilling 4 Axis Tapping 4 Axis Reverse Boring 5 Simulation	•	•	•	•	PRE
Hole Making Automatic Hole Selection, Sorting Drilling Tapping Boring Reverse Boring User Defined Cycles 4 Axis Drilling 4 Axis Tapping 4 Axis Boring 4 Axis Reverse Boring	◆ ◆ × × × × × × × × × × × × × × × × × ×	• • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • •	•	PRE
Hole Making Automatic Hole Selection, Sorting Drilling Tapping Boring Reverse Boring User Defined Cycles 4 Axis Drilling 4 Axis Tapping 4 Axis Roverse Boring Simulation Toolpath Animation	◆ ◆ × × × × × × × × × × × × × × × × × ×	• • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • •	•	PRE
Hole Making Automatic Hole Selection, Sorting Drilling Tapping Boring Reverse Boring User Defined Cycles 4 Axis Drilling 4 Axis Tapping 4 Axis Boring 4 Axis Reverse Boring Simulation Toolpath Animation Cut Material Simulation Advanced Cut Material Simulation	◆ ◆ × × × × × × × × × × × × × × × × × ×	• • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • •	•	PRE 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
Hole Making Automatic Hole Selection, Sorting Drilling Tapping Boring Reverse Boring User Defined Cycles 4 Axis Drilling 4 Axis Tapping 4 Axis Boring 4 Axis Reverse Boring Simulation Toolpath Animation Cut Material Simulation	◆ ◆ × × × × × × × × × × × × × × × × × ×	• • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • •	•	PRE
Hole Making Automatic Hole Selection, Sorting Drilling Tapping Boring Reverse Boring User Defined Cycles 4 Axis Drilling 4 Axis Tapping 4 Axis Roverse Boring Simulation Toolpath Animation Cut Material Simulation Advanced Cut Material Simulation Machine Tool Simulation	XPR	• • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • •	PRE
Hole Making Automatic Hole Selection, Sorting Drilling Tapping Boring Reverse Boring User Defined Cycles 4 Axis Drilling 4 Axis Tapping 4 Axis Boring 4 Axis Reverse Boring Simulation Toolpath Animation Cut Material Simulation Advanced Cut Material Simulation Machine Tool Simulation Tools Standard Mills (Ball, Flat, C Rad., Vee)	XPR XPR	STD  STD	• • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • •	PRE
Hole Making Automatic Hole Selection, Sorting Drilling Tapping Boring Reverse Boring User Defined Cycles 4 Axis Drilling 4 Axis Tapping 4 Axis Boring 4 Axis Reverse Boring Simulation Toolpath Animation Cut Material Simulation Advanced Cut Material Simulation Machine Tool Simulation Tools Standard Mills (Ball, Flat, C Rad., Vee) Standard Drills (Drill, Tap, Bore, Rev. Bore)	XPR XPR	\$\ \cdot \cd	• • • • • • • • • • • • • • • • • • •		PRE
Hole Making Automatic Hole Selection, Sorting Drilling Tapping Boring Reverse Boring User Defined Cycles 4 Axis Drilling 4 Axis Tapping 4 Axis Boring 4 Axis Reverse Boring Simulation Toolpath Animation Cut Material Simulation Advanced Cut Material Simulation Machine Tool Simulation Tools Standard Mills (Ball, Flat, C Rad., Vee)	XPR XPR	\$\) \( \begin{align*}     \begin	• • • • • • • • • • • • • • • • • • •		PRE

Toolpath Editing	XPR	STD	EXP	PRO	PRE
Toolpath Graphical Viewing	•	•	•	•	•
Toolpath Graphical Editing				•	•
Toolpath Instancing				•	•
Toolpath Arc Fitting				•	•
Feed Rate Optimization				•	•
Post Processor Generator	XPR	STD	EXP	PRO	PRE
Customizable Post Generator	•	•	•	•	•
Simulate Cycles	•	•	•	•	•
Arc Output	•	•	•	•	•
Helix Output	•	•	•	•	•
Spiral Output	•	•	•	•	•
5 Axis Output				•	•
Miscellaneous	XPR	STD	EXP	PRO	PRE
64 Bit	•	•	•	•	•
HTML Based Shop Documentation		•	•	•	•
Stepped Tooling		•	•	•	•
Knowledge Base		•	•	•	•
Default Knowledge Base		•	•	•	•
Avoid/Pre-Defined Regions		•	•	•	•
Machine Control Operations		•	•	•	•
Explode Cabinet Model		•	•	•	•
Rotate Table Setups			•	•	•
Multiple Setups				•	•
Fixture Offset Programming				•	•
Check Surface Boundary Creation				•	•
Tool Silhouette Boundary Creation				•	•
Tool Double Contact Boundary Creation				•	•
Tool Holder Collision Boundary Creation				•	•



## AlibreCAM - TURN

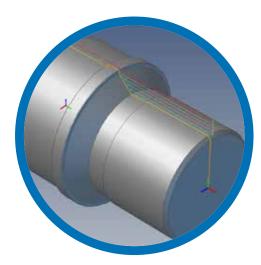
The AlibreCAM-TURN module is used to program 2-axis CNC turning centers or lathes. Includes powerful 2 Axis turning machining methods to handle complex programming tasks. Just as in AlibreCAM - MILL, the easy interface, allows a user to machine a part in very short time. One of the best value packed lathe products available today.

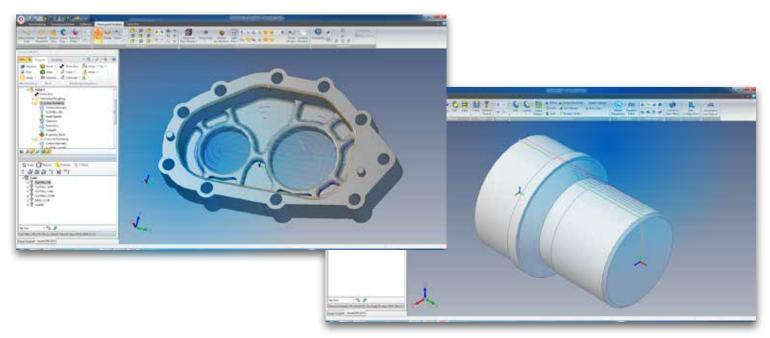
2 Axis Turning	TURN
Roughing	•
Finishing	•
Groove Roughing	•
Groove Finishing	•
Threading	•
Follow Curve	•
Parting Off	•
Upgraded 3D Model Slicing	•
Global Part Object	•
Materials for Stock Models	•
Knowledge Base Loading and Saving	•
Tool Path Viewer	•
MopSets	•
Machine Control Operations	•
Fixture Offset Operations	•
Drag and drop operations from Knowledge Base	•
Diameter programming	•

Hole Making	TURN
Drilling	•
Tapping	•
Boring	•
Reverse Boring	•

Toolpath Simulation	TURN
Toolpath Animation	•
Cut Material Simulation	•
Part to Stock Comparison	•

Post-Processor Generator	TURN
User customizable post-processor generator	•





# **System Requirements**

- · Only available in 64 bit version
- Alibre Design Versions: 2018
- · CPU: Pentium class or higher processor
- RAM: Minimum: 1GB, Recommended: 4GB or higher
- · Disk: 700 MB of free disc space
- Graphics: Requires OpenGL, Recommended OpenGL 2

### Other

- · Free Technical Support
- Training
- Support Forum
- Maintenance Services
- Value Pricing